



List 229

DIN Overall Length, Modified Bottom (2.5P-3P)

SPIRAL FLUTE	HSSE	S/O	C/2.5P	45°	PACKED 1 PIECE
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EDP Number	Thread Size	Overall Length	Thread Length	Neck Length	Shank Diameter	Square Width	Square Length	Number of Flutes
		L (mm)	Lc (mm)	L1 (mm)	d (mm)	k (mm)	lk (mm)	
2290401	M3 x 0.5	56.00	4.10	18.10	3.58	2.79	4.76	3
2290601	M4 x 0.7	63.00	5.60	21.00	4.27	3.33	6.35	3
2290801	M5 x 0.8	70.00	6.40	25.00	4.93	3.86	6.35	3
2291001	M6 x 1	80.00	8.00	30.00	6.48	4.85	7.94	3
2291401	M8 x 1.25	90.00	10.00	35.00	8.08	6.05	9.53	3
2291701	M10 x 1.25	100.00	12.00	39.00	9.68	7.26	11.11	3
2291801	M10 x 1.5	100.00	12.00	39.00	9.68	7.26	11.11	3
2292101	M12 x 1.25	100.00	14.00	49.10	9.32	6.99	11.11	3
2292201	M12 x 1.5	100.00	14.00	49.10	9.32	6.99	11.11	3
2292301	M12 x 1.75	110.00	14.00	49.10	9.32	6.99	11.11	3
2292501	M14 x 1.5	100.00	16.00	50.10	10.90	8.18	12.70	3
2292601	M14 x 2	110.00	16.00	50.10	10.90	8.18	12.70	3
2292801	M16 x 1.5	100.00	16.00	54.00	12.19	9.14	14.29	3
2292901	M16 x 2	110.00	16.00	54.00	12.19	9.14	14.29	3
2293001	M18 x 1.5	110.00	20.00	55.00	13.77	10.31	15.88	4
2293201	M18 x 2.5	125.00	20.00	55.00	13.77	10.31	15.88	4
2293401	M20 x 1.5	125.00	20.00	61.80	16.56	12.42	17.46	4
2293601	M20 x 2.5	140.00	20.00	61.80	16.56	12.42	17.46	4

● Stocked ○ Available Upon Request; MOQ May Apply ▲ Globally Stocked



P					M			K	N		S	H				
Steel					Stainless Steel			Cast Iron	Non-Ferrous		HRSA		Hardened Steel			
Carbon Steel			Alloy Steel	Die Steel	Aluminum		Nickel Alloy		Titanium							
Low	Medium	High			6061 7075	Casting				Inconel	6Al4V (30 HRC)	~35 HRC	35-45 HRC	45-50 HRC	50-70 HRC	
1010	1035	1065	4140	4340	300	400	17-4 PH									
1018	1045															
○	○	⊗	⊗	○	○	○	○	○					○			
25-80 SFM	20-50 SFM	20-45 SFM	20-50 SFM	15-30 SFM	20-45 SFM	20-40 SFM	15-20 SFM	25-75 SFM					15-35 SFM			

○ Good ⊗ Best

